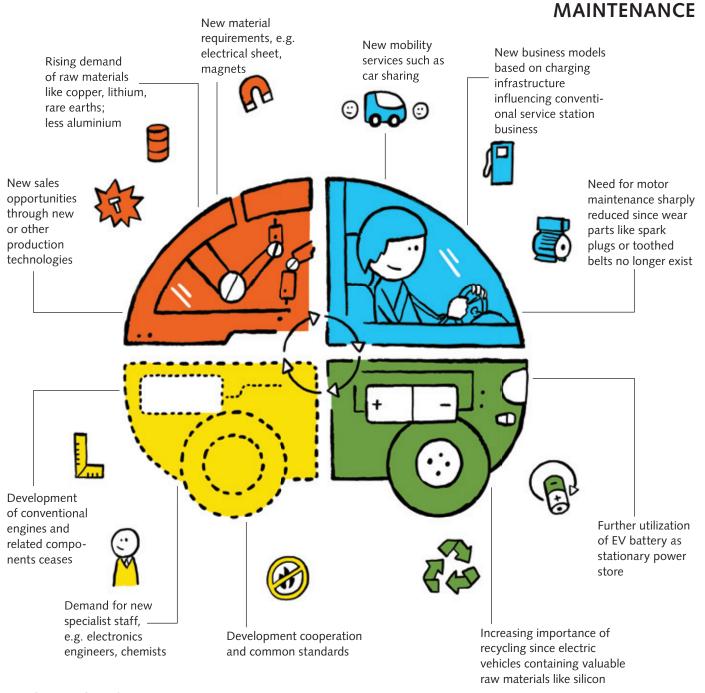
## *E-MOBILITY: THE CHANGING AUTOMOTIVE LIFE-CYCLE*

## MANUFACTURING



RESEARCH & DEVELOPMENT

## DISPOSAL

**OPERATION &**