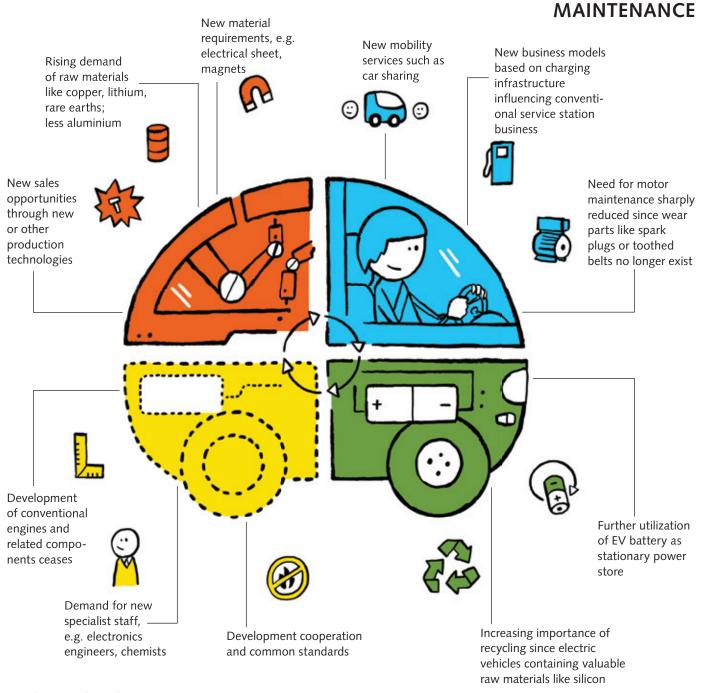
E-MOBILITY: THE CHANGING AUTOMOTIVE LIFE-CYCLE

MANUFACTURING



RESEARCH & DEVELOPMENT

DISPOSAL

OPERATION &